



今鸣机械

JINMING MACHINERY

坚挺品质先锋 打造民族品牌

STRONG QUALITY PIONEER TO BUILD NATIONAL BRAND



jinmingjx.com

Brief introduction

企业简介

余姚市今鸣机械有限公司是立式注塑机、液压油缸、液压配件、液压站等产品专业生产加工的私营有限责任公司，公司总部设在浙江省余姚市阳明街道梁堰前宋120号，余姚市今鸣机械有限公司拥有完整、科学的质量管理体系。余姚市今鸣机械有限公司的诚信、实力和产品质量获得业界的认可。欢迎各界朋友莅临余姚市今鸣机械有限公司参观、指导和业务洽谈。

公司吸引一批经验丰富、力求完美创新的技术精英，专业从事立式注射成型机的开发制造和销售。为保障机器之品质，公司严格从零件到成品的每一道工序品质要求。密封件、液压件和控制原件多为采用国际知名品牌。产品遍销祖国各地、优良品质和完善的售后服务赢得了客户一致好评。

以品质求生存：质量是企业生存的基石！公司坚持把铸造品质放在第一位，严格品质管理，改良生产工艺，精益求精，以品质求生存是每个今鸣人牢记在心并持之以恒付以实际的信念。

Yuyao Jinming Machinery Co., Ltd. is a private limited liability company specializing in the production and processing of vertical injection molding machines, hydraulic cylinders, hydraulic accessories, hydraulic stations, and other products. The company's headquarters are located at No. 120 Liangyan Qiansong, Yangming Street, Yuyao City, Zhejiang Province. Yuyao Jinming Machinery Co., Ltd. has a complete and scientific quality management system. The integrity, strength, and product quality of Yuyao Jinming Machinery Co., Ltd. have been recognized by the industry. Welcome friends from all walks of life to visit, guide, and negotiate business with Yuyao Jinming Machinery Co., Ltd.

The company attracts a group of experienced and innovative technical elites, specializing in the development, manufacturing, and sales of vertical injection molding machines. To ensure the quality of the machine, the company strictly requires the quality of every process from parts to finished products. Seals, hydraulic components, and control components are mostly from internationally renowned brands. The products have been sold throughout the country, with excellent quality and comprehensive after-sales service, winning unanimous praise from customers.

Survival through Quality: Quality is the cornerstone of enterprise survival! The company insists on putting casting quality first, strictly managing quality, improving production processes, striving for excellence, and striving for survival with quality are the beliefs that every modern Naruto always remembers and perseveres with practical application.

目录

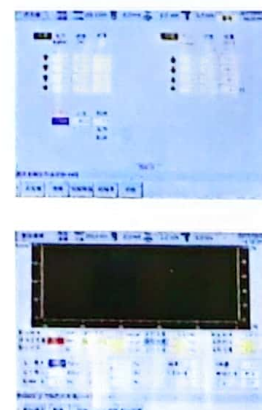
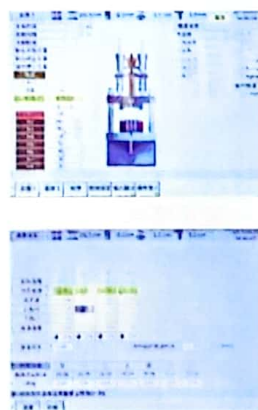
Table of Contents

应用行业产品 APPLICATION & SAMPLES	01
电路控制系统 ELECTRICAL CIRCUIT CONTROL SYSTEM	02
全电动注塑机——油电混合注塑机 ALL-ELECTRIC INJECTION MOLDING MACHINE-OIL-ELECTRIC COMPOSITE INJECTION MOLDING MACHINE	03
伺服节能系列 SERVO ENERGY SAVING SERIES	05
闭环控制系列 CLOSED LOOP CONTROL SERIES	06
LSR液态硅胶机系列 LSR LIQUID SILICA GEL MACHINE SERIES	07
两板机·超低工作台系列 TWO BOARD COMPUTER·ULTRA LOW WORKBENCH SERIES	08
JM圆盘机系列 JM ROTARY MACHINE SERIES	09
JM圆盘双色机系列 JM DISC TWO-COLOR MACHINE SERIES	11
JM转塔双色机系列 JM TURRET DUAL COLOR MACHINE SERIES	12
JMC型机标准系列 JMC MODEL STANDARD SERIES	13
JMC型机双滑板系列 JMC MODEL DOUBLE SLIDE PLATE SERIES	14
热固性电木系列 THERMOSETTING BAKELITE SERIES	15
热固性BMC系列 THERMOSETTING BMC SERIES	16
TK圆盘机系列 TK DISC MACHINE SERIES	17
TK双滑板系列 TK DOUBLE SKATEBOARD	18
JM标准机系列 JM STANDARD MACHINE SERIES	19
JM直角滑板机系列 JM RIGHT ANGLE SKATEBOARD MACHINE SERIES	20
低工作台机系列 LOW STAGE MACHINE	21
个性化非标定制 AUTOMATED PRODUCTION	23



电路控制系统

ELECTRICAL CIRCUIT CONTROL SYSTEM





全电动注塑机——油电混合注塑机

ALL-ELECTRIC INJECTION MOLDING
MACHINE-OIL-ELECTRIC
COMPOSITE INJECTION MOLDING MACHINE

空间效率、工作效率、时间效率成型机已全面追求效率化。

Space efficiency, work efficiency, time efficiency molding machine has been a comprehensive pursuit of efficiency

因这些效率，催生了高科技产品-电动机注塑机、油电复合机高速。

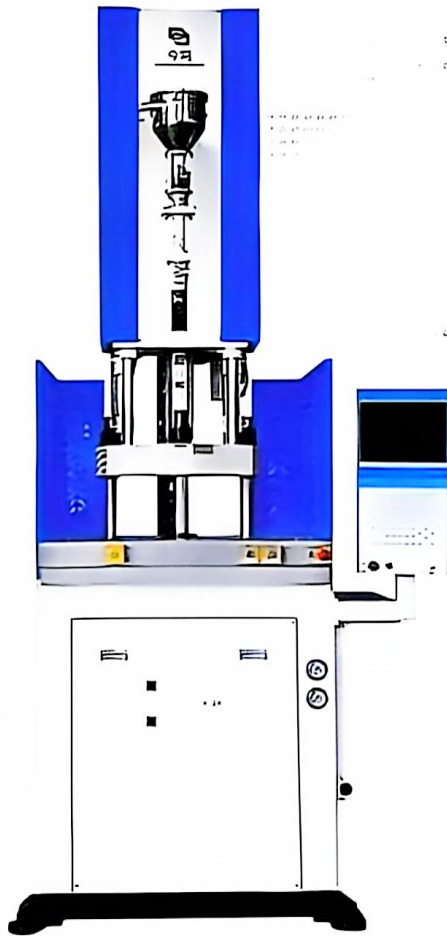
Because of these efficiency, has given birth to the high technology products-electric motor injection molding machine, the oil electricity compound machine high speed

高回应射出：最高射速800mm/s，
适应各种薄壁、精密射出成型需要。

High response injection maximum injection speed 1000mm/s, suitable for all kinds of thin wall, precision injection molding needs

技术参数 Specifications

射出容量 Injection Volume	cm ³	10-280
射出重量(PS) Max-ShotWeight(PS)	g	10-250
射出压力 Injection Pressure	kgf/cm ²	1800-2500
射出速度 Injection Speed	mm/sec	200-800
锁模力 Clamping Force	ton	15-160
容模厚度 Mould Thickness	mm	150-400
开模行程 Mould Opening Stroke	mm	180-400



+ 极高的精度
Extreme accuracy

+ 准确的可重复性
Accurate repeatability

+ 极少的能耗
Minimal energy consumption

产品特点 PRODUCT FEATURE

集中体现了液压式和电动式两种类型注塑机的优点，突出了高节能、快反应、高精度、高效率的特点。
It embodies the advantages of hydraulic and electric injection molding machines,
highlighting the characteristics of high energy saving, fast response, high precision and high efficiency

采用伺服控制器调控伺服电机驱动齿轮泵和螺杆，对流量、压力实施闭环控制，实现锁模、射胶的多段速度、压力和储料塑化的精确控制。

Servo controller is adopted to control the servo motor to drive the gear pump and screw, and the closed-loop control of flow and pressure is implemented to realize the multi-stage speed of mold locking and glue shooting Precise control of degree, pressure and storage plasticization.

与常规机相比节能40%-70%。
40%-70% energy saving compared with conventional machine.

射胶反应时间 $\leq 20\text{ms}$ ，射胶速度达 800mm/s 制品重量误差 $\leq 0.5\%$ 。
Injection reaction time $\leq 20\text{ms}$, injection speed up to 1000mm/s product weight error $\leq 0.5\%$.

适合超薄型和高精度产品的注塑成型。
Suitable for injection molding of ultra-thin and high-precision products.



伺服节能系列

SERVO ENERGY SAVING SERIES

本公司**所有机型**均可搭载伺服节能系统

All models of our company can be equipped with servo energy saving system

电液伺服节能系列

Electro-hydraulic servo energy saving series

采用伺服控制器来调控伺服电机的输出扭矩和转速，真正实现超省电，高精度超省电比传统液压系统最高可节省70%，高精度系统响应性 ≤ 0.1 秒，重复误差 $\leq 0.5\%$ 。

Servo controller is adopted to regulate the output torque and rotation speed of servo motor, so as to realize super power saving. Compared with traditional hydraulic system, high precision super power saving can save up to 70%. The compatibility of high precision system is ≤ 0.1 second, and the repetition error is $\leq 0.5\%$.



转盘伺服系列

Rotary servo series

采用伺服控制器来调控伺服电机的输出扭矩和转速，真正实现超省电，高精度超省电比传统液压系统最高可节省70%，高精度系统响应性 ≤ 0.1 秒，重复误差 $\leq 0.5\%$ 。

Servo controller is adopted to regulate the output torque and rotation speed of servo motor, so as to realize super power saving. Compared with traditional hydraulic system, high precision super power saving can save up to 70%. The compatibility of high precision system is ≤ 0.1 second, and the repetition error is $\leq 0.5\%$.



伺服节能型节约用电
Servo energy saving saves electricity

40%-70%

闭环控制系列

CLOSED LOOP CONTROL SERIES

本公司**所有机型**均可搭载闭环控制系统

All models of our company can be equipped with closed-loop control system

C系列闭环控制系列采用DPQ射胶控制卡对高频响应伺服阀进行控制，经过对射出终端的速度和压力进行检测、反馈、修正和补偿，真正做到高精密射出，位置控制精度可 $\pm 0.1\text{mm}$ ，重复精度可达0.1%-0.15%。

Series C closed-loop control series adopts DPQ injection gum control card to control the high frequency response servo valve. Through testing, feedback, correction and compensation of the velocity and pressure of the ejection terminal, it truly achieves high precision injection. The position control precision can be $\pm 0.1\text{mm}$, and the repeated precision can be up to 0.1%-0.15%



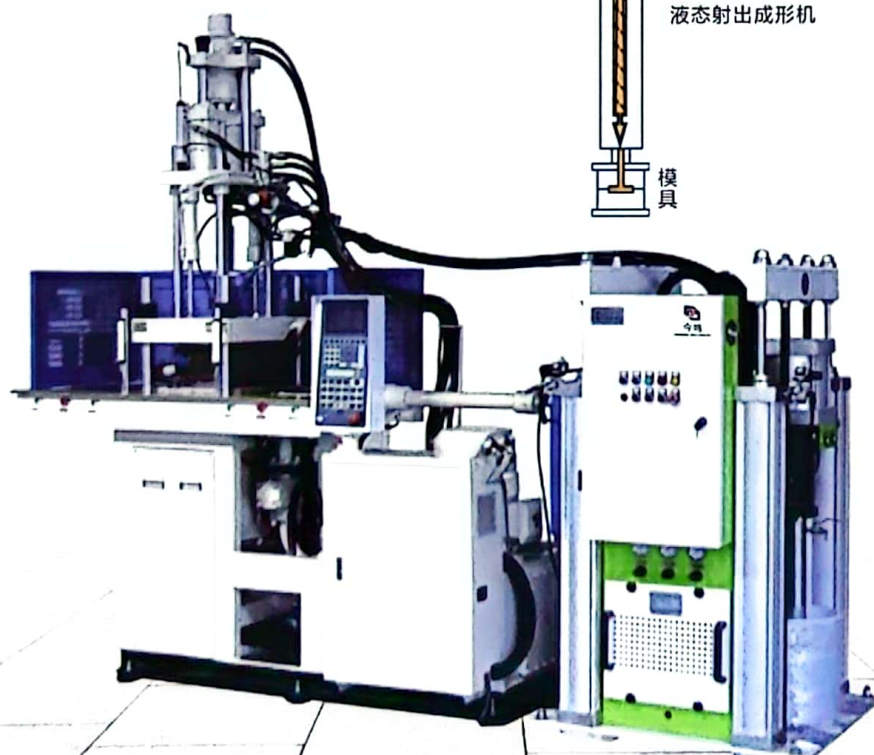
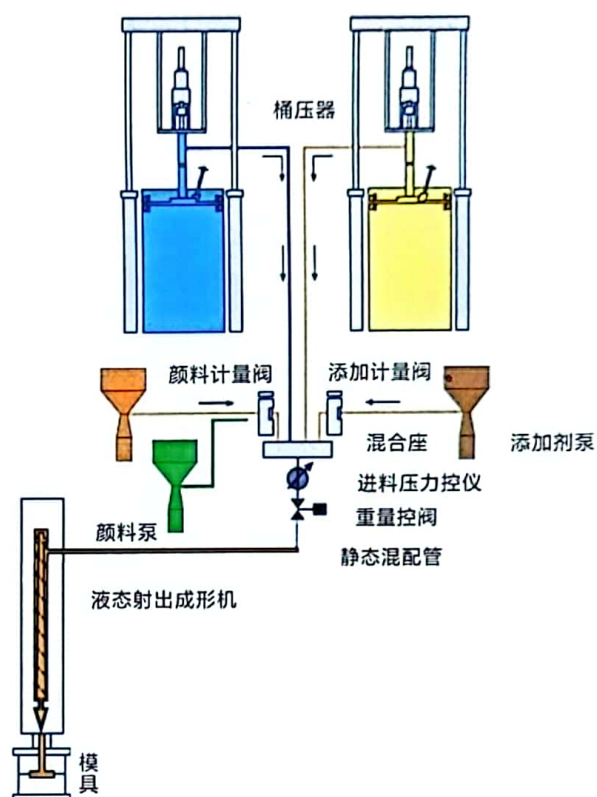


LSR液态硅胶机系列

LSR LIQUID SILICA GEL MACHINE SERIES

液体硅橡胶注射成型机为全电脑控制，计量精准，混合均匀；采用静态混合器静压注射的方式，配置液控或气控喷嘴，汇流板、注射料管与喷嘴设有冷却水道，清洗方便简单，减少了人力和物料浪费。

Liquid silicone rubber injection molding machine is fully computer controlled, accurate measurement, even mixing; Static mixer static injection mode, The nozzle is equipped with liquid control or air control, and the confluence plate, injection material pipe and nozzle are provided with cooling water channel; Convenient and simple cleaning, reduce manpower and material waste.



两板机·超低工作台系列

TWO BOARD COMPUTER ULTRA LOW WORKBENCH SERIES

超低工作台的锁模结构，包括锁模组件以及射出组件，所述的锁模组件由锁模缸和哥林柱组成，所述的锁模缸与哥林柱分开，锁模缸通过锁模缸套柱塞式套在哥林柱上。

锁模缸采用柱塞式结构，适用于大吨位机型，也将哥林柱与锁模缸分离开，克服了原有一体结构液压油容易泄露的缺陷。

The mould locking structure of the ultra-low working table includes the mould locking assembly and the injection assembly. The mould locking assembly is composed of the mould locking cylinder and the columbine column. The mould locking cylinder is separated from the columbine column.

Mould locking cylinder adopts plunger structure, which is suitable for large-tonnage models. It also separates the column-cylinder from the mould locking cylinder, which overcomes the defect of easy leakage of hydraulic oil in the original integrated structure.





JM圆盘机系列

JM ROTARY MACHINE SERIES

两个或多个下模在一平面180°或360°旋转、一模成型工作，其他下模在外部取件，作业安全性高，可提高生产效率40%-80%。成品顶出位置于工作台固定前方，单独一人操作，可节省人工40%以上，均可任选多工位。

Two or more bottom molds rotate 180° or 360° in one plane and form one mold, while the other bottom molds take parts from the outside. The operation safety is high and the production efficiency can be increased by 40%-80%. The top of the finished product is fixed in front of the work table.



JM圆盘机系列产品参数

JM rotary machine series product parameters

机器型号 Machine Type		单位 Unit	JM-300SR		JM-450SR		JM-550SR	
射出系统 INJECTION SYSTEM	螺杆直径Screw Diameter	mm	25	28	28	32	32	35
	射出压力Injection Pressure	kgf/cm ²	1815	1446	2000	1531	2051	1713
	理论射出容积Theoretical Injection Volume	cm ³	54	68	86	113	129	154
	射出重量(PS)Max.Shot Weight(PS)	g/oz	53/1.9	66/2.4	84/3	110/4	124/4.5	149/5
	射出率Injection Rate	cm ³ /s	42	53	46	59	53	63
	螺杆行程Screw stroke	mm	110		140		160	
	螺杆转速Screw rotation speed	rpm	0-200		0-200		0-180	
锁模系统 CLAMPING SYSTEM	锁模力Clamping Force	ton	30		40		55	
	最小模厚Min.Mold Height	mm	120		200		220	
	开模行程Opening Stroke	mm	180		200		200	
	最大开模间距Max.Opening Distance	mm	300		400		420	
	圆盘直径Diameter Of Rotary Table	mm	680		800		900	
	顶出行程Ejector Stroke	mm	35		80		80	
	顶出力Ejector Force	ton	1.7		4		4	
其他 OTHERS	最大液压压力Max.Hydraulic Pressure	kgf/cm ²	140		140		140	
	油箱容量Oil Tank Capacity	L	150		180		230	
	电机马力Pump Motor Power	kw	4		5.5		7.5	
	电热容量Barrel Heating Power	kw	3.5		4.2		5.4	
	机器重量Machine Weight	kg	1200		1800		2700	
	机器外形尺寸Machine Dimensions	m	/		/		/	

JM圆盘机系列

JM ROTARY MACHINE SERIES



JM-850SR		JM-1000SR		JM-1200SR		JM-1600SR		JM-2000SR JM-2500SR		JM-3000SR		JM-4000SR	
35	40	40	45	45	50	50	55	55	60	75	85	80	90
1943	1488	1890	1493	1918	1553	1855	1533	2036	1710	2160	1685	1903	1503
173	226	226	286	315	391	470	568	712	847	1830	2350	2080	2640
168/6.1	220/8	220/8	279/10	307/11	380/14	455/16	547/19	688/24	818/29	1771/64	2270/83	2015/73	2550/93
78	102	116	147	149	182	150	180	155	184	200	250	245	310
180	180	200	240	300	415	415							
0-220	0-275	0-370	0-235	0-220	0-240	0-240							
85	100	120	160	200	300	400							
250	280	300	300	300	350	400							
250	280	300	300	350	350	400							
500	560	600	600	650	750	800							
1000	1000	1200	1400	1500	1800	1800							
100	100	100	150	150	150	150							
4	4	4	7	11	11	11							
140	140	140	140	140	140	140							
280	350	400	500	600	700	700							
11	15	15	18.5	22	30	30							
5.4	6.3	10	12	14	17	17							
3500	4500	8000	9500	11000	13000	15000							
/	/	/	/	/	/	/							



JM圆盘双色机系列

JM DISC TWO-COLOR MACHINE SERIES

采用双色机并搭配模具，加工制造过程大幅缩减，比原先节省2/3的生产时间，且双色一次成型，减少因冷却收缩引起的质量问题。对于客户而言，这不但大幅度降低生产成本，同时也提高了产品品质而创造更高的利润空间。均可任选多工位。

Adopt two-color machine and matching mold, the processing and manufacturing process is greatly reduced, 2/3 of the production time is saved than the original, and the two-color one-time molding reduce the quality problems caused by cooling and shrinkage. For customers, this not only significantly reduces production costs, but also improves product quality and creates higher profit margins.



JM圆盘转塔双色机系列产品参数

JM disc turret dual color machine series product parameters

机器型号 Machine Type		单位 Unit	JM-600R3-2S		JM-850R3-2S	
注射系统 INJECTION SYSTEM	射台 Shoota	group	A	B	A	B
	螺杆直径 Screw Diameter	mm	25	32	28	32
	射出压力 Injection Pressure	kgf/cm ²	1815	1531	2000	2051
	理论射出容积 Theoretical Injection Volume	cm ³	54	113	86	129
	射出重量(PS) Max.Shot Weight(PS)	g/oz	53/1.9	110/4	84/3	124/4.5
	射出率 Injection Rate	cm ³ /s	42	59	46	53
	螺杆行程 Screw stroke	mm	110	140	140	160
锁模系统 CLAMPING SYSTEM	螺杆转速 Screw rotation speed	rpm	0-180		0-220	
	锁模力 Clamping Force	ton	60		85	
	最小模厚 Min.Mold Height	mm	220		250	
	开模行程 Opening Stroke	mm	200		250	
	最大开模间距 Max.Opening Distance	mm	420		500	
	圆盘直径 Diameter Of Rotary Table	mm	900		1000	
	顶出行程 Ejector Stroke	mm	80		100	
其他 OTHERS	顶出力 Ejector Force	ton	4		4	
	最大液压压力 Max.Hydraulic Preeasure	kgf/cm ²	140		140	
	油箱容量 Oil Tank Capacity	L	300		350	
	电机马力 Pump Motor Power	kw	7.5+5.5		11+5.5	
	电热容量 Barrel Heating Power	kw	9.6		9.6	
	机器重量 Machine Weight	kg	3500		4500	
	机器外形尺寸 Machine Dimensions	m	/		/	

JM转塔双色机系列

JM TURRET DUAL COLOR MACHINE SERIES

转塔双色机注塑系列

Turntable two - color machine injection series

锁模力55-1000吨、注射量2x68g-2x740g

Clamping force 55-1000 tons, injection capacity 2x68g-2x740g

固定式双色机系列

Fixed two - color machine series

锁模力25-500吨、注射量2x30g-2x740g

Clamping force 25-500 tons, injection capacity 2x30g-2x740g

混双色（云彩色）系列

Mixed color cloud color) series

锁模力40-350吨、注射量2x68g-2x509g

Clamping force 40-350 tons, injection capacity 2x68g-2x509g



JM-1200R3-2S		JM-1600R3-2S		JM-2400R3-2S		JM-3200R3-2S	
A	B	A	B	A	B	A	B
32	35	32	40	40	45	40	50
1531	1713	2051	1488	1488	1493	1890	1553
113	154	129	226	226	286	226	391
110/4	149/5	124/4.5	220/8	220/8	279/10	220/8	380/14
59	63	53	102	102	147	116	182
140	180	160	180	180	180	180	240
0-370		0-235		0-220		0-240	
120		160		200		300	
300		300		300		400	
300		300		350		350	
600		600		650		750	
1200		1400		1500		1600	
100		150		150		150	
4		7		11		11	
140		140		140		140	
600		800		800		1000	
15+5.5		18.5+7.5		22+11		30+11	
14.5		17.5		20.3		27	
10000		11500		14000		16000	
/		/		/		/	



JMC型机标准系列

JMC MODEL STANDARD SERIES

立式直角锁模，模式注射，锁模力45-150吨，无立柱，二面开放，适合大型镶嵌产品的注塑成型。

Vertical right Angle clamping, model injection, clamping force 45-150 tons, no column, open on three sides, suitable for injection molding of large Mosaic products.



JMC系列产品参数

JMC series product parameters

机器型号 Machine Type		单位 Unit	JM-45C	
射出系统 INJECTION SYSTEM	螺杆直径 Screw Diameter	mm	40	45
	射出压力 Injection Pressure	kgf/cm ²	1470	1161
	理论射出容积 Theoretical Injection Volume	cm ³	218	280
	射出重量(PS) Max.Shot Weight(PS)	g/oz	217/8	275/10
	射出率 Injection Rate	cm ³ /s	74.6	94
	螺杆行程 Screw stroke	mm	160	
	螺杆转速 Screw rotation speed	rpm	0-150	
锁模系统 CLAMPING SYSTEM	锁模力 Clamping Force	ton	45	
	最小模厚 Min.Mold Height	mm	200	
	开模行程 Opening Stroke	mm	200	
	最大开模间距 Max.Opening Distance	mm	400	
	料嘴中心高 Nozzle Center Height	mm	70±40	
	料嘴中心距 Nozzle Center Distance	mm	100	
	模板尺寸 Platen Size	mm	600x280	
	滑板尺寸 Sliding Platen Size	mm	940x290	
	顶出行程 Ejector Stroke	mm	75	
	顶出力 Ejector Force	ton	2.3	
	最大液压压力 Max.Hydraulic Pressure	kgf/cm ²	140	
其他 OTHERS	油箱容量 Oil Tank Capacity	L	140	
	电机马力 Pump Motor Power	kw	7.5	
	电热容量 Barrel Heating Power	kw	4.8	
	机器重量 Machine Weight	kg	2800	
	机器外形尺寸 Machine Dimensions	m	/	

JMC型机双滑板系列

JMC MODEL DOUBLE SLIDE PLATE SERIES

两个下模在同一平面上左右交替移动。一模成型工作，一模在外部取件，作业安全性高，可调高生产效率 30%-50%，还可选择转盘式。

The two lower modules move alternately left and right on the same plane. One mold molding work, one mold in the external parts, high operation safety, adjustable high production efficiency of 30%-50%.



JM-75C		JM-100C		JM-1200C	
45	50	50	55	55	60
1483	1201	1330	1100	1333	1120
286	353	350	425	570	679
279/10	345/12	340/11	410/14	556/20	662/24
102	126	155	190	219	260
180		200		240	
0-150		0-150		10-270	
75		100		120	
200		200		250	
270		300		300	
470		500		550	
70±40		70±40		100±40	
140		160		170	
520x390		650x450		900x500	
1140x390		1300x450		1600x500	
75		75		100	
2.3		4		4	
140		140		140	
280		400		600	
11		15		18.5	
6		8		10.5	
4200		7000		9000	
/		/		/	



热固性电木系列

THERMOSETTING BAKELITE SERIES

立式热固性（电木、BMC等）射出成型技术的最高峰，突破极限，以高效，稳定立足行业。锁模力25吨-350吨，注射量50克-3000克。

Vertical thermosetting (bakelite, BMC, etc.) injection molding technology peak, breaking the limit, with high efficiency, stability based on the industry. Clamping force of 25-350 tons, injection capacity of 50-3000 grams.



热固性系列产品参数

Thermosetting series product parameters

机器型号 Machine Type		单位 Unit	JM/TK-800/DS/R	
射出系统 INJECTION SYSTEM	螺杆直径 Screw Diameter	mm	55	60
	射出压力 Injection Pressure	kgf/cm ²	1333	1120
	理论注射容积 Theoretical Injection Volume	cm ³	475	565
	射出重量(PS) Max. Shot Weight(PS)	g/oz	787/16.7	936/20
	射出速率 Injection Rate	cm ³ /s	114	135
	螺杆转速 Screw rotation speed	rpm	10-162	
	电热容量 Barrel Heating Power	kw	10	
锁模系统 CLAMPING SYSTEM	锁模力 Clamping Force	ton	80	
	最小模厚 Min. Mold Height	mm	250	
	开模行程 Opening Stroke	mm	260	
	最大开模间距 Max. Opening Distance	mm	510	
	模板尺寸 Platen Size	mm	665x515	
	料嘴中心高 Nozzle Center Height	mm	150±30	
	料嘴中心距 Nozzle Center Distance	mm	90	
其他 OTHERS	下顶出力量 Down Ejector Force	ton	7	
	下顶出力量 Down Ejector Force	mm	100	
	上顶出力量 Upper Ejector Force	ton	4	
	上顶出行程 Upper Ejector stroke	mm	80	
	最大液压压力 Max. Hydraulic Pressure	kgf/cm ²	140	
	滑板尺寸 Sliding Platen Size	mm	1040x495	
	油箱容量 Oil Tank Capacity	L	280	
	电机马力 Electric power	kw	11	
	机器重量 Machine Weight	kg	4570	
	机器外形尺寸 Machine Dimensions	m	4.1x2.3x3.3	

热固性BMC系列

THERMOSETTING BMC SERIES



JM/TK-1000/DS/R		JM/TK-1600DS		JM/TK-2100DS	
60	65	70	80	90	100
1120	954	1256	962	760	616
565	664	1000	06	1654	2042
936/20	1099/23.4	1800/63.5	82.9	2977/105	1675/130
196	230	429	560	763	967
10-234		10-210		10-192	
10		12		15	
100		160		210	
300		350		350	
300		300		400	
600		650		750	
755x565		870x630		1010x875	
150±30		175±30		175±30	
100		120		120	
7		11		11	
100		120		150	
4		8		8	
80		80		100	
140		140		140	
1100x540		1260x600		1750x710	
380		470		560	
15		18.5		22	
6350		10540		14300	
4.5x2.3x3.3		4.6x2.2x3.1		5.2x2.7x3.4	



TK圆盘机系列

TK DISC MACHINE SERIES

今鸣在双色物料成型领域已拥有丰富的制造经验和先进的成型控制技术，并成功研发出固定式、滑板式、转盘式和转塔是等多种双色成型设备，以满足客户不同的产品工艺要求。

Jinming has rich manufacturing experience and advanced molding control technology in the field of two-color material forming, and has successfully developed a variety of two-color forming equipment, such as stationary, skateboard, rotary disc and turrets, etc. to meet customers' different product technological requirements.



TK系列产品参数

TK series product parameters

机器型号 Machine Type		单位 Unit	TK-600/DS/R		TK-800/DS/R		
射出系统 INJECTION SYSTEM	螺杆直径 Screw Diameter	mm	32	35	35	40	40
	射出压力 Injection Pressure	kgf/cm ²	2297	1920	2451	1877	2083
	理论注射容积 Theoretical Injection Volume	cm ³	141	168	173	226	226
	射出重量(PS) Max. Shot Weight(PS)	g/oz	137/5	164/6	169/6	221/8	221/8
	射出速率 Injection Rate	cm ³ /s	48	57	62	81	105
	螺杆转速 Screw rotation speed	rpm	10-132		10-162		
	电热容量 Barrel Heating Power	kw	5.4		5.4		
	锁模力 Clamping Force	ton	60		80		
锁模系统 CLAMPING SYSTEM	最小模厚 Min. Mold Height	mm	195		250		
	开模行程 Opening Stroke	mm	200		260		
	最大开模间距 Max. Opening Distance	mm	395		510		
	模板尺寸 Platen Size	mm	620x490		665x515		
	料嘴中心高 Nozzle Center Height	mm	110±30		150±30		
	料嘴中心距 Nozzle Center Distance	mm	90		90		
	顶出力量 Ejector Force	ton	4		4		
	顶出行程 Ejector Stroke	mm	80		100		
其他 OTHERS	最大液压压力 Max. Hydraulic Pressure	kgf/cm ²	140		140		
	滑板尺寸 Sliding Platen Size	mm	980x450		1040x495		
	圆盘直径 Diameter Of Rotary Table	mm	900		1030		
	油箱容量 Oil Tank Capacity	L	230		280		
	电机马力 Electric power	kw	7.5		11		
	机器重量 Machine Weight	kg	3360		4570		
机器外形尺寸 Machine Dimensions		m	3.3x1.1x2.4		3.5x1.1x2.5		

TK双滑板系列

TK DOUBLE SKATEBOARD



TK-1000/DS/R		TK-1200/DS/R		TK-1600/DS/R		TK-2100/DS/R	
	45	45	50	50	55	55	60
	1645	1991	1613	2464	2036	2036	1711
	286	318	393	511	618	618	735
	279/10	310/11	383/14	498/18	602/22	602/22	717/26
	133	146	181	118	143	156	185
10-234		10-276		10-210		10-192	
6.3		10.5		10.5		12.5	
100		120		160		210	
280		300		350		350	
280		300		350		400	
560		600		700		750	
740x550		830x720		890x750		1010x875	
150±30		175±30		175±30		175±30	
100		100		120		120	
7		7		7		11	
100		120		120		150	
140		140		140		140	
1100x540		1500x600		1500x600		1750x710	
1030		1200		1400		1400	
380		420		470		560	
15		15		18.5		30	
6350		8240		10540		14300	
3.9x1.2x2.3		4.2x1.2x3.1		4.5x1.2x3.2		4.7x1.4x3.4	

JM标准机系列

JM STANDARD MACHINE SERIES

立式四柱直压锁模，立式注射，锁模力15吨-300吨。下模固定，上模活动，对于镶嵌物件有良好定位，适合镶嵌物件的注塑成型。

Vertical four - column direct clamping, vertical injection, clamping force 15 tons -300 tons. The lower die is fixed and the upper die is movable. It has good positioning for the inlaid objects and is suitable for the injection molding of inlaid objects.



JM系列产品参数

JM series product parameters

机器型号 Machine Type		单位 Unit	JM-150SS /2S/LS		JM-300SS /2S/LS		JM-450SS /2S/LS		JM-550SS /2S/LS		JM-850SS /2S/LS		JM-1000SS /2S/LS		JM-1200SS /2S/LS	
射出系统 INJECTION SYSTEM	螺杆直径 Screw Diameter	mm	22	25	25	28	28	32	32	35	35	40	40	45	45	50
	射出压力 Injection Pressure	kgf/cm²	1851	1433	1815	1446	2000	1531	2051	1713	1943	1488	1890	1493	1918	1553
	理论射出容积 Theoretical Injection Volume	cm³	38	49	54	68	86	113	129	154	173	226	226	286	315	391
	射出重量(PS) Max.Shot Weight(PS)	g/oz	37/1.3	48/1.7	53/1.9	66/2.4	84/3	110/4	124/4.5	149/5	168/6.1	220/8	220/8	279/10	307/11	380/14
	射出率 Injection Rate	cm³/s	26	34	42	53	46	59	53	63	78	102	116	147	149	182
	螺杆行程 Screw stroke	mm	100		110		140		160		180		180		200	
	螺杆转速 Screw rotation speed	rpm	0-200		0-200		0-200		0-180		0-220		0-275		0-370	
锁模系统 CLAMPING SYSTEM	锁模力 Clamping Force	ton	15		30		40		55		85		100		120	
	最小模厚 Min.Mold Height	mm	100		120		200		220		250		280		300	
	开模行程 Opening Stroke	mm	180		180		200		200		250		280		300	
	最大开模间距 Max.Opening Distance	mm	280		300		400		420		500		560		600	
	横柱间距 Distance Between Tie Bar	mm	275x135		355x205		400x250		500x340		560x340		580x420		610x510	
	模板尺寸 Platen Size	mm	430x290		520x370		580x430		720x560		795x575		830x670		830x740	
	滑板尺寸 Sliding Platen Size	mm	S:250x270		S:350x350		S:420x396		S:500x495		S:500x545		S:580x570		S:750x600	
			2S:500x270		2S:700x350		2S:840x396		2S:1000x495		2S:1020x545		2S:1160x570		2S:1500x600	
			/		LS:350x350		LS:420x420		LS:495x495		LS:545x545		LS:570x570		LS:600x600	
	顶出行程 Ejector Stroke	mm	35		35		35		45		55		65		75	
顶出力 Ejector Force	ton	1.2		1.2		2.3		2.3		4		5.4		5.4		
其他 OTHERS	最大液压压力 Max.Hydraulic Preesure	kgf/cm²	140		140		140		140		140		140		140	
	油箱容量 Oil Tank Capacity	L	120		150		180		230		280		350		400	
	电机马力 Pump Motor Power	kw	3		4		5.5		7.5		11		15		15	
	电热容量 Barrel Heating Power	kw	3		3.5		4.2		5.4		5.4		6.3		10	
	机器重量 Machine Weight	kg	900		1000		1500		2200		3000		4000		7000	
机器外形尺寸 Machine Dimensions		m	/		/		/		/		/		/		/	

JM RIGHT ANGLE SKATEBOARD MACHINE SERIES



The two lower modules move alternately at 90° angles in the same plane. One-mould forming, one-mould taking parts externally high operation safety, can improve production efficiency by 30%-50%. The skateboard is located on both sides of the work table, and can be operated by one person, saving more than 40% of labor

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低工作台机系列

LOW STAGE MACHINE

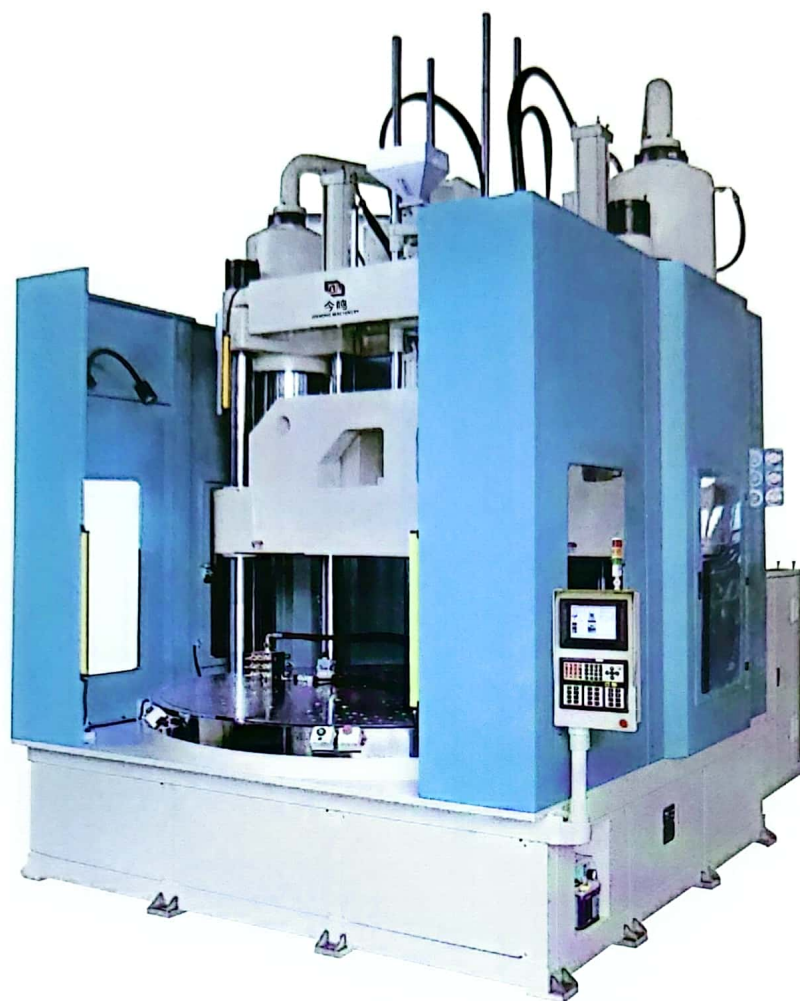
采用多缸直锁的最新技术，打破传统一个主液压缸在中心直接锁模的做法。
锁模力受力平均，解决了大型立式机工作台面高，操作不便，更换模具繁琐等运用难题。
机器高度和工作台面大大降低，特别对于大型立式注塑机，节省了宝贵的空间，降低了
作业员的工作强度，让操作更舒适。

Multi-cylinders comparing to only one cylinder.
Clamping force effects on the platen evenly.
Low work platform comparing high work platform Easy for operator to put in and pick out.

低工作台机系列产品参数

Low stage machine product parameters

机器型号 Machine Type		单位 Unit	M120R			M160R		
射出系统 INJECTION SYSTEM	螺杆直径Screw Diameter	mm	25	28	32	30	35	40
	射出压力Injection Pressure	kgf/cm ²	2509	2000	1531	2333	1714	1680
	理论射出容积Theoretical Injection Volume	cm ³	69	86	112	113	154	226
	射出重量(PS)Max. Shot Weight(PS)	g/oz	67/2.4	84/3	109/4	110/4	150/5.4	220/8
	射出率Injection Rate	cm ³ /s	117	147	192	160	218	222
	螺杆行程Screw stroke	mm	140			160		
	螺杆转速Screw rotation speed	rpm	0-370			0-235		
	锁模力Clamping Force	ton	120			160		
锁模系统 CLAMPING SYSTEM	最小模厚Min. Mold Height	mm	300			350		
	开模行程Opening Stroke	mm	300			300		
	最大开模间距Max. Opening Distance	mm	600			650		
	圆盘直径Diameter Of Rotary Table	mm	1200			1400		
	顶出行程Ejector Stroke	mm	100			150		
	顶出力Ejector Force	ton	4			7		
	最大液压压力Max. Hydraulic Pressure	kgf/cm ²	140			140		
	油箱容量Oil Tank Capacity	L	400			500		
其他 OTHERS	电机马力Pump Motor Power	kw	15			18.5		
	电热容量Barrel Heating Power	kw	10			12		
	工作台面高度Worktable height	mm	930			960		
	机器重量Machine Weight	kg	9000			10000		
	机器外形尺寸Machine Dimensions	m	/			/		



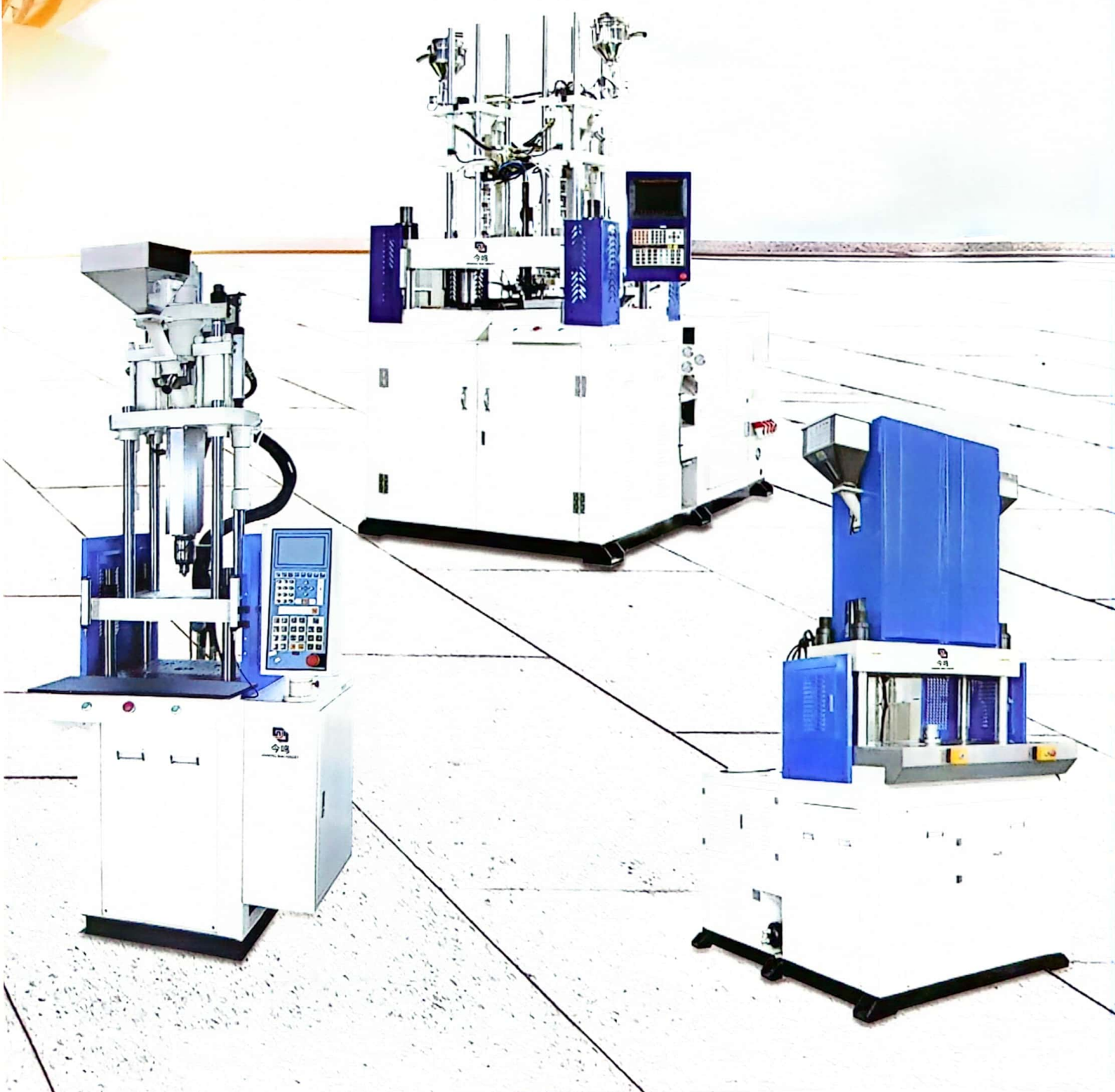
M200R			M250R			M300R			M400R		
35	40	45	40	45	50	45	50	55	60	65	70
2468	1890	1493	2327	1839	1489	2212	1792	1480	2240	1908	1645
192	251	318	276	350	432	381	471	570	848	995	1154
187/6.8	245/8.8	310/11.2	269/9.7	341/12.3	421/15.2	372/13.4	459/16.6	556/20	827/30	970/35	1125/40
151	197	250	180	228	281	211	260	315	260	305	354
200			220			240			300		
0-220			0-240			0-240			0-240		
200			250			300			400		
400			400			450			450		
350			350			400			400		
750			750			850			850		
1400			1600			1600			1800		
150			150			150			150		
11			11			11			11		
140			140			140			140		
600			700			750			700		
22			30			30			37		
14			17			20			22		
1000			1000			1100			1100		
12000			15000			17000			24000		
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个性化非标定制

AUTOMATED PRODUCTION







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